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Rational amelioration of redox equilibrium by constructing hollow nanotube Co-Mn/ ${\rm TiO_2}$ catalyst to boost simultaneous removal of NO and ${\rm Hg^0}$

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ABSTRACT

Simultaneous removal of NO and Hg^0 in one purification unit is cost-effective, while the conflicting redox environmental requirements remains extremely challenging. Herein, hollow nanotube Co-Mn/TiO $_2$ was elaborately fabricated by reconstructing nanoparticles to ameliorate the redox equilibrium, allowing the catalysts to sustain the excellent synergistic catalytic performance, which delivered more than 98 % NO_x conversion with above 95 % N_2 selectivity and nearly 100 % Hg^0 removal efficiency within 150–240 °C. Abundant oxygen vacancies and strong surface acidity were synchronously generated after the formation of unique hollow nanotube, improving the mobility of oxygen species and facilitating the adsorption and activation of reactants, and the cooperation of oxygen vacancy and surface acidity resulted in superior simultaneous removal activity. Strikingly, in situ DRIFTS and kinetic results revealed that the reaction rate was obviously accelerated on hollow nanotube Co-Mn/TiO $_2$. This study provided new insights toward engineering efficient catalysts for simultaneous removal of NO and Hg^0 .

1. Introduction

Mercury, a highly toxic heavy metal, is a global threat to human health and environment due to its bioaccumulation, volatility and persistence [1–4]. Statistics show that coal combustion has become the major anthropogenic emission source, accounting for about 50 % of total mercury emissions in China [5]. What's more, the coal combustion process also emits lots of nitrogen oxides (NO_x), leading to a series of environmental problems such as haze, acid rain and photochemical smog [6–8]. Consequently, many policies and regulations have been implemented and enormous technologies have been developed to prevent and control tailpipe pollutions of Hg^0 and NO_x [6,9]. However, separate Hg^0 and NO_x control technology faced the disadvantages of large footprint, high equipment and operation costs [3,9]. Hence, it is of significantly practical interest to simultaneously remove NO and Hg^0 in one purification unit.

Efficient simultaneous removal of NO and Hg⁰ from flue gas remains a great challenge due to the conflicting redox environmental requirements of NO and Hg⁰ [10]. Specifically, NO was reduced over the catalysts, while Hg⁰ was oxidized to HgO, that is, the crucial problem to achieve the efficient removal of NO and Hg⁰ in one purification unit is the rational amelioration of redox equilibrium. To date, significant efforts have been made to improve the reducibility to enhance the synergistic removal performance [11-15]. For instance, Li et al. [15] reported that the simultaneous removal efficiency of NO and Hg⁰ was greatly enhanced due to the combination of copper oxides and cerium oxides enhanced the redox ability. Zhang et al. [16] doped Co and Ce in Mn@ZSM-5 catalyst to increase the ratio of Mn⁴⁺ and chemisorbed oxygen, thus improving the NO ang ${\rm Hg}^0$ removal performance. And in our previous study [17], it was confirmed that the Co-Mn/TiO₂ catalysts were practicable with 90 % NO conversion and nearly 100 % Hg⁰ removal in the temperature range of 150-240 °C, which was due to the

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strong reducibility of the catalysts resulting from the interaction of manganese and cobalt. However, the strong reducibility caused the excessive oxidation of NH_3 , leading to the formation of N_2O byproduct and the low N_2 selectivity. For this reason, the rational amelioration of redox equilibrium of the catalysts to obtain excellent simultaneous removal efficiency is highly desirable.

The considerations described above prompted us to appropriately decrease the redox capacity of the catalyst in order to enhance its N₂ selectivity, but it is still necessary to ensure its superior removal efficiency for NO and Hg⁰. On the one hand, surface acid sites are widely recognized as a pivotal role in the removal of NO. Generally, a higher level of acidity promotes the adsorption and activation of NH3 on the catalysts, leading to an increased number of adsorbed NH₃ species that react with gas-phase NO or adsorbed NO_x species, thus improving the removal efficiency of NO [18,19]. On the other hand, for the catalytic oxidation of Hg⁰, relevant investigations have indicated that excellent Hg⁰ removal activity requires an increased presence of reactive oxygen species, and the introduction of oxygen vacancies into metal oxides represents an effective strategy for promoting the formation of more reactive oxygen species [20]. Zhao et al. [21] demonstrated that MoO₃-adjusted δ-MnO₂ nanosheet promoted a high concentration of oxygen vacancies, which facilitated the catalytic oxidation of Hg⁰ to Hg²⁺. Based on the foregoing, the efficient simultaneous removal of NO and Hg⁰ with desired N₂ selectivity can be concurrently achieved via improving surface acidity and oxygen vacancies of catalyst without increasing the redox capacity, which is an effective strategy to ameliorate the redox equilibrium and enhance the synergistic removal performance of the catalyst.

It has been demonstrated that the morphology of catalyst played a crucial role in the catalytic performance, and the confinement effect of specific structures can effectively regulate the oxidation state of active sites [22-26]. Among them, nanotube materials have garnered significant attention in the field of heterogeneous catalysis due to their unique properties. The nanoscale spatial confinement within hollow nanotube structure affects the mass transfer and flow rate of gas reactants, eventually altering the kinetics of various redox reactions, which is an emerging engineering approach for the regulation of redox strength [27-31]. Additionally, the unique nanotube structure has a large specific surface area to expose more active sites. Sun et al. [32] creatively designed the hollow tubular CexSr1-xTiO3 catalysts could efficiently destructed chlorobenzene, which benefited from the tunable surface acidity and oxygen species mobility. Ye et al. [33] purposely tailored MnCe/TNT (titania nanotube) catalysts synchronously generating strong Lewis acidity and oxygen vacancies to enhance the performance of simultaneous catalytic removal of toluene and NO. Therefore, the precise regulation of unique hollow nanotube structure for the catalysts to achieve the purpose of ameliorating the redox equilibrium on the basis of increasing surface acidity and oxygen vacancies is feasible and innovative research.

Herein, a series of hollow nanotube Co-Mn/TiO $_2$ catalysts were elaborately synthesized through the reconstruction of Co-Mn/TiO $_2$ nanoparticles using hydrothermal method. The structure-activity relationship of hollow nanotube Co-Mn/TiO $_2$ was systematically investigated by performance evaluation experiments in conjunction with physicochemical properties. Moreover, the in situ diffuse reflectance infrared transform spectroscopy (DRIFTS) and kinetic studies were performed to unravel the synergistic removal reaction mechanism over the hollow nanotube Co-Mn/TiO $_2$ catalysts. Overall, this work was expected to be a strategy for the further design of synergistic removal catalysts with excellent activity, which opens a new path for simultaneous catalytic NO and Hg 0 elimination.

2. Experimental section

2.1. Catalyst preparation

The Co-Mn/TiO2 nanoparticles catalysts were prepared by sol-gel method in our previous work [17], and the catalysts were denoted as CMT in this work. The hollow nanotube Co-Mn/TiO2 catalysts were synthesized using hydrothermal method. Firstly, 0.8 g CMT was added to 40 mL NaOH (10 mol L⁻¹) solution followed by ultrasound for 1 h. Then, the solution was poured into a Teflon-lined stainless autoclave and hydrothermally treated at 150 $^{\circ}\text{C}$ for 24 h. After the reactor was cooled down to room temperature, the precipitate was isolated by centrifugation and flushed with deionized water and 0.1 mol L⁻¹ HNO₃ successively, and then washed with deionized water and anhydrous ethanol several times. Finally, the hollow nanotube Co-Mn/TiO2 was obtained after dried at 80 °C and calcined in air at 400 °C for 2 h, which was labeled as CMT-NT. In addition, the hollow nanotube Co-Mn/TiO2 was also synthesized through the same method while the cetyl trimethyl ammonium bromide (CTAB) was added into NaOH solution and was denoted as CMT-NT-C.

2.2. Catalytic performance evaluations

The synergistic removal performance tests for NO and ${\rm Hg}^0$ were conducted using 0.2 g of catalyst (40–60 mesh) in a fixed-bed quartz reactor with a 6 mm inner diameter. The schematic of experimental device is shown in Fig. S1, the constituents of simulated flue gas were 500 ppm NO, 500 ppm NH₃, 5 % O₂, 115 $\mu {\rm g/m}^3$ Hg⁰, 5 % H₂O, 50 ppm SO₂ (when used) and balanced N₂, the total flow rate was 200 mL/min, corresponding to a space velocity of 60,000 mL g⁻¹ h⁻¹. The concentrations of Hg⁰, NO, NO₂, N₂O, and NH₃ were monitored by an online RA-915 Mercury Analyzer (Lumex Ltd, Russia) and a DX4000 FT-IR gas analyzer (Gasmet Technologies Crop), respectively. The Hg⁰ removal efficiency (E_{Hg⁰}), NO_x conversion efficiency (E_{NOx}), and N₂ selectivity were calculated according to the following expressions:

$$E_{Hg^0} = \frac{Hg_{in}^0 - Hg_{out}^0}{Hg_{in}^0}$$
 (1)

$$E_{NOx} = \frac{[NO_x]_{in} - [NO_x]_{out}}{[NO_x]_{in}}$$
 (2)

$$\begin{split} N_2 \text{ selectivity } &= \frac{\left[NO_x\right]_{in} \, + \, \left[NH_3\right]_{in} \, - \, \left[NO_x\right]_{out} \, - \, \left[NH_3\right]_{out} \, - \, 2\left[N_2O\right]_{out}}{\left[NO_x\right]_{in} \, + \, \left[NH_3\right]_{in} \, - \, \left[NO_x\right]_{out} \, - \, \left[NH_3\right]_{out}} \\ &\times 100\% \end{split} \tag{3}$$

The NH_3 oxidation were also conducted in the fixed-bed quartz reactor containing 500 ppm NH_3 , 5 % O_2 , and balanced N_2 . The conversion of NH_3 was determined as follows:

$$NH_3 \ conversion \ = \frac{[NH_3]_{in} - [NH_3]_{out}}{[NH_3]_{in}} \tag{4} \label{eq:4}$$

The reaction rates of NO and Hg⁰ were measured under kinetic conditions where both internal and external diffusion were excluded (conversion rate was less than 30 %). And the kinetic parameters for NO conversion were evaluated under the assumption that the reaction was considered to be a first-order reaction. The apparent activation energy (Ea) was calculated through the Arrhenius law:

$$r = \frac{F \times X}{m} \tag{5}$$

$$r = kc = A \exp\left(-\frac{E_a}{RT}\right)$$
 (6)

where r, F, X, m, k, c, A, Ea, R, and T are the reaction rate (mol g^{-1} s^{-1}),

gas flow rate (mol s^{-1}), conversion efficiency, catalyst weight (g), rate constant (mL g^{-1} s^{-1}), concentration of species (mol mL⁻¹), pre-exponential factor, apparent activation energy (kJ mol⁻¹), universal gas constant (J mol⁻¹ K⁻¹), and reactor temperature (K), respectively.

The turnover frequency (TOF) of NO and Hg⁰ was estimated on an active center of manganese or cobalt by the following equation:

$$TOF = \frac{F \times X \times M}{m \times \omega} \tag{7}$$

where M is the molar mass and ω represents the surface element content

calculated by the XPS results.

2.3. Catalyst characterization

The prepared catalysts were characterized by X-ray diffraction (XRD), transmission electron microscopy (TEM), nitrogen absorptiondesorption, Raman spectroscopy, inductively coupled plasma optical emission spectroscopy (ICP-OES), hydrogen temperature programmed reduction (H₂-TPR), oxygen temperature programmed desorption (O₂-TPD), electron paramagnetic resonance (EPR), X-ray photoelectron

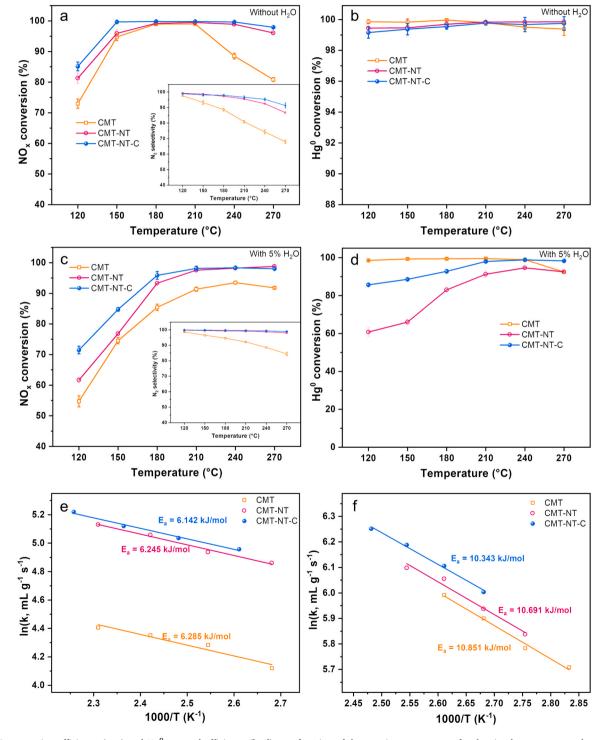


Fig. 1. NO conversion efficiency (a, c) and Hg^0 removal efficiency (b, d) as a function of the reaction temperature for the simultaneous removal reaction in the absence or the presence of H_2O . Arrhenius plots of NO reduction (e) and Hg^0 oxidation (f).

spectroscopy (XPS), temperature programmed desorption of NH_3 (NH_3 -TPD), pyridine-infrared spectra (Py-IR), temperature programmed desorption of Hg^0 (Hg-TPD), and in situ diffuse reflectance infrared transform spectroscopy (in situ DRIFTS). More characterization details are provided in the Supplementary Material.

3. Results and discussion

3.1. Catalytic performance of simultaneously remove NO and Hg⁰

The simultaneous removal efficiency of NO and Hg⁰ over the catalysts as a function of temperature was shown in Fig. 1(a, b). The CMT-NT-C exhibited the best simultaneous removal performance relative to that of the other catalyst, exhibiting above 98 % NOx conversion and nearly 100 % Hg⁰ removal efficiency in the range of 150-240 °C, suggesting that the hollow nanotube structure can effectively promote the simultaneous removal activity of NO and Hg⁰. Intriguingly, the N₂ selectivity was improved significantly of the CMT-NT-C catalysts over the whole temperature window, amounting to 98 % at 180 °C, which further indicated that the hollow nanotube structure shows much better simultaneous removal performance than nanoparticles, this conclusion is also in line with our expectations. In the practical application, the industrial flue gas often contains certain amounts of water vapor, thus it is necessary to add H₂O into the activity test. As shown in Fig. 1(c, d), the simultaneous removal efficiency of the catalyst decreased to varying degrees in the presence of 5 % H₂O, the inhibition effect was more obvious especially at low temperature region (<180 °C), which was mainly attributed to the competitive adsorption between H2O and reactant molecules [17]. However, the inhibitory effect of H₂O for NO removal weakened gradually with the increase of reaction temperature, and the Hg⁰ conversion efficiency of the CMT slightly decreased due to part of HgO decomposed when the temperature above 240 $^{\circ}\text{C},$ while the CMT-NT-C catalyst still had excellent Hg⁰ removal efficiency at 270 °C due to the abundant surface reactive oxygen species on the catalyst surface. And the E_{NOx} and E_{He^0} reached 95 % and 98 % over the

CMT-NT-C catalysts at 180 $^{\circ}$ C, substantiating its satisfied water resistance. Additionally, the stability and reusability test were investigated in Fig. S11 and Fig. S12, and the results indicated the hollow nanotube catalyst had superior stability and reusability.

In order to reflect the effect mechanism of the morphology and structure on the performance, the kinetic studies were performed and the results being given in Fig. 1(e, f). It can be clearly seen that the CMT-NT-C exhibited the lowest apparent activation energy (Ea_{NO} = $6.142 \text{ kJ mol}^{-1}$, Ea_{Hg0} = $10.343 \text{ kJ mol}^{-1}$) for both NO and Hg⁰ conversion, demonstrating that the simultaneous removal of NO and Hg⁰ on the CMT-NT-C surface could proceed with lower energy barrier. Moreover, the relative TOF values were also calculated and presented in Fig. S2. Among them, the CMT-NT-C possessed the highest TOF values in simultaneous removal of NO and Hg⁰ whether surface manganese or cobalt was the active site, which is in agreement with the catalytic activity. And the TOF and reaction rate was compared with the reported literature shown in Table S5, it was found that the hollow nanotube structure Co-Mn/TiO2 possessed higher TOF or reaction rate. The abovementioned results clearly demonstrate that the formation of hollow nanotube structure Co-Mn/TiO2 possessed superior simultaneous removal performance for NO and Hg⁰.

3.2. Structural properties

The morphology and the microstructure of the catalysts were revealed by TEM and HRTEM as displayed in Fig. 2(a-d) and Fig. S3. It was observed that the CMT catalysts presented irregular aggregation of nanoparticles, and the hollow nanotube structure had initially formed for the CMT-NT as shown in Fig. S3, but some accumulation of nanoparticles was still clearly observed on the surface of hollow nanotube. When the surfactant CTAB was introduced in the hydrothermal process, the uniform hollow nanotube structure was successfully obtained with about 9.6 nm outer diameter and 4.2 nm inner diameter as shown in Fig. 2c. This hollow nanotube structure has abundant internal pore space, which can provide more active sites for the reactant molecular

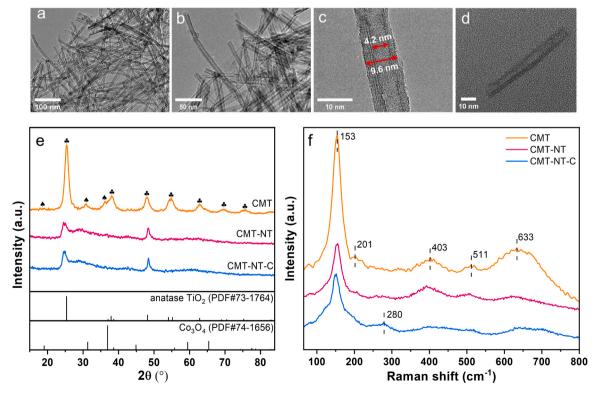


Fig. 2. The TEM images of the CMT-NT-C (a, b), and HRTEM image of the CMT-NT-C (c, d). XRD patterns (e) and Raman spectra (f) of the catalysts.

reaction. At the same time, the unique hollow nanotube structure catalysts could enhance the interaction between the reactant molecules and the catalyst surface and eventually alter the kinetics of each reaction, which improve the overall catalytic performance [29,34]. Therefore, the CMT-NT-C shown excellent synergistic removal activity for NO and Hg⁰.

To gain more insights into the structural features of the prepared catalysts, XRD patterns and Raman spectra were used to characterize the crystal structure. As illustrated in Fig. 2e, all of the catalysts show major diffraction peaks of anatase- phase TiO2, and the diffraction peaks of Co₃O₄ were only found on CMT, suggesting the excellent dispersibility or an amorphous state of Mn and Co species over CMT-NT-C. It can also be observed that the intensity of anatase-phase TiO2 was much weaker after the formation of hollow nanotube, which implied that the hollow nanotube possessed a confinement effect on the crystallization of the catalysts. Furthermore, the Raman spectra results were analyzed as a complement to XRD results. As shown in Fig. 2f, the obvious peaks emerged at 153, 201, 403, 511, and 633 cm⁻¹ were be assigned to the anatase-phase TiO₂ in CMT [6,35], in accordance with the XRD results, the peaks intensity decreased significantly over CMT-NT-C, implying the poor crystallinity. Notably, the peak at 633 cm⁻¹ ascribed to the vibration Ti-O-Ti weakened while the peak at 280 cm⁻¹ ascribed to the vibration of Ti-O-H appeared on CMT-NT-C, demonstrating the destruction of the Ti-O-Ti structure and the formation of Ti-O-H over hollow nanotube Co-Mn/TiO2, which could provide abundant surface acid sites for the catalysts [19,35].

The N_2 physisorption results of the prepared catalysts were displayed in Fig. S4 and Table 1. The three catalysts all showed representative type-IV isotherms, suggesting the existence of uniform mesoporous structure. In addition, the specific surface area of CMT-NT-C (296 m^2/g) was much larger than that of CMT (146 m^2/g), which was mainly caused by the formation of hollow nanotube structure. The large specific surface area is conducive to facilitate the adsorption of reactant molecules and expose more active sites.

Furthermore, the ICP-OES date was shown in Table 1 to validate the element compositions of the catalysts. The ratio of Mn and Co for CMT-NT-C (6.63 wt %, 4.42 wt %) is lower than the CMT (10.58 wt %, 5.39 wt %), indicating that a small amount of Mn and Co was lost during the hydrothermal process.

3.3. Surface chemical status

The XPS analysis were conducted to deeply investigate the surface chemical states of the catalysts, as for Fig. 3, and the surface relative proportion was quantitatively calculated and listed in Table S2. As shown in Fig. 3a, the spin-orbital coupling peak of Mn 2p was composed of three subpeaks corresponding to Mn⁴⁺ (644.1–644.5 eV), Mn³⁺ (641.7–642.0 eV), and Mn²⁺ (640.1–640.6 eV), respectively [36]. The ratio of Mn³⁺/(Mn⁴⁺ + Mn³⁺ + Mn²⁺) of CMT-NT-C (70.3 %) was higher than that of CMT (63.4 %) and CMT-NT (67.3 %), confirming the electron transfer existed in the process of forming hollow nanotube. In addition, the higher ratio of Mn³⁺/(Mn⁴⁺ + Mn³⁺ + Mn²⁺) would formed more oxygen vacancies duo to the electrostatic balance, which played an important role in improving the catalytic performance [37]. In

Table 1Textural property and ICP results of the as-prepared catalysts.

Sample	BET specific surface area (m ² /g)	Total volume capacity (cm ³ /g)	Average pore size (nm)	ICP		
				Mn (wt %)	Co (wt %)	Ti (wt %)
CMT	146	0.23	6.40	10.58	5.39	61.92
CMT- NT	287	0.45	6.29	6.86	3.54	57.65
CMT- NT-C	296	0.48	6.44	6.63	4.42	58.54

the spectra of Co 2p, the two major peaks at 780.0–780.1 eV and 781.8–782.1 eV were assigned to the $\mathrm{Co^{3+}}$ and $\mathrm{Co^{2+}}$ respectively [20], and the calculated $\mathrm{Co^{3+}}/(\mathrm{Co^{2+}} + \mathrm{Co^{3+}})$ ratios of CMT, CMT-NT, and CMT-NT-C were 49.3 %, 51.1 %, and 52.7 %, respectively. It further demonstrated that the strong electron transfer resulted from the confinement effect of hollow nanotube structure occurred on the catalysts, which regulated the redox capability of the catalysts.

As shown in Fig. 3(c), the O 1s spectra of the prepared catalysts consisted of three peaks at around 532.0-532.6 eV, 530.8-531.2 eV, and 529.6-530.0 eV, corresponding to the surface adsorbed hydrated oxide species (denoted as Osur), chemisorbed oxygen on oxygen vacancies or defect sites (denoted as O_{ads}), and lattice oxygen (denoted as Olatt), respectively [38,39]. It was distinct that the CMT-NT-C showed higher $O_{ads}/(O_{sur}+O_{ads}+O_{latt})$ ratio (22.7 %), which was higher than that for CMT (16.9 %) and CMT-NT (19.3 %), implying more chemisorbed oxygen was produced in the formation of hollow nanotube. Generally, the generation of Oads quickens the activation of oxygen, which is in favor of the catalytic activity [40,41]. Noteworthy, the peak of O 1s for the CMT-NT-C moved to higher binding energy than that of the CMT, indicating that lower electron cloud density of O over the CMT-NT-C, which was due to the strong interaction between Mn, Co and Ti during the formation of hollow nanotube affected the chemical environment of O, and the strong interaction was conducive to improving the catalytic activity of the CMT-NT-C. On the basis of XPS analysis, it is clear that the strong electron transfer derived from the confinement and the generation of more Oads after the formation of hollow nanotube should make a contribution to its excellent simultaneous catalytic performance of NO and Hg⁰.

3.4. Redox capability and oxygen species mobility

H₂-TPR can be used to characterize the redox properties of catalysts. As illustrated in Fig. 4a, the first reduction peak located at roughly 300 $^{\circ}\text{C}$ was assigned to the reduction of Mn^{4+} to Mn^{3+} and the reduction peak emerged in the range of 340–400 °C was attributed to the reduction of Co³⁺ to Co²⁺, while Mn³⁺ to Mn²⁺ and Co²⁺ to Co⁰ reduction produced a large, broad peak above 400 °C [18,42]. It is obvious that all reduction peak shifted to higher temperature among the CMT-NT-C, manifesting that the construction of hollow nanotube certainly declined the reducibility of catalysts. The quantitative results, summarized in Table S3, shown that the H2 consumption amount over these catalysts followed the sequence of CMT (2.30 mmol g⁻¹) > CMT-NT $(2.19 \text{ mmol g}^{-1}) > \text{CMT-NT-C } (1.94 \text{ mmol g}^{-1})$, implying the reducibility of the catalyst gradually decreased with the formulation of hollow nanotube, which was related to the slight loss of Mn and Co confirmed by ICP results and the decrease of Mn⁴⁺ proportion confirmed by XPS results after the formation of hollow nanotube, unambiguously providing evidence that the redox capacity of the catalysts was regulated by constructing the hollow nanotube structure. Previous analysis proposed that too strong oxidation of the catalysts would lead to excessive oxidation of NH₃, resulting in the decrease of NO removal efficiency and N2 selectivity. Therefore, the abovementioned results can explain why the CMT-NT-C exhibited much higher NO conversion and N2 selectivity than other catalysts.

The oxygen species mobility of prepared catalysts was investigated by O₂-TPD. As plotted in Fig. 4b, the oxygen desorption curves were classified into three categories: physically/chemically adsorbed oxygen (labeled as α) at 100–350 °C, oxygen adsorbed on surface vacancies or surface lattice oxygen (labeled as β) at 350–600 °C, bulk lattice oxygen (labeled as γ) above 600 °C [32,43–45]. The desorption temperature of oxygen species could reflect the oxygen activation capacity of the catalysts, and the desorption peaks temperature of β (495 °C) and γ (616 °C) for the CMT-NT-C were significantly lower than that of the CMT and CMT-NT-C, indicating the activation energy of lattice oxygen decreased, and the migration of lattice oxygen to the surface was accelerated after the formation of hollow nanotube. According to the calculation results

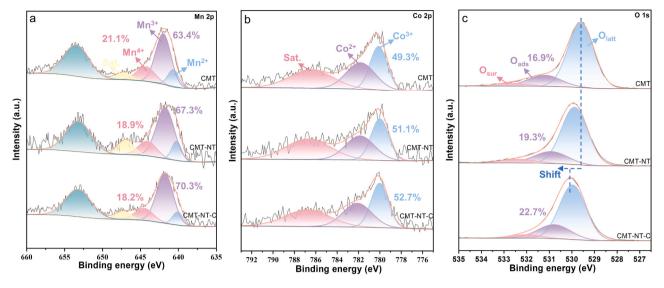


Fig. 3. XPS spectra of Mn 2p (a), Co 2p (b), and O 1s (c) regions over the as-prepared catalysts.

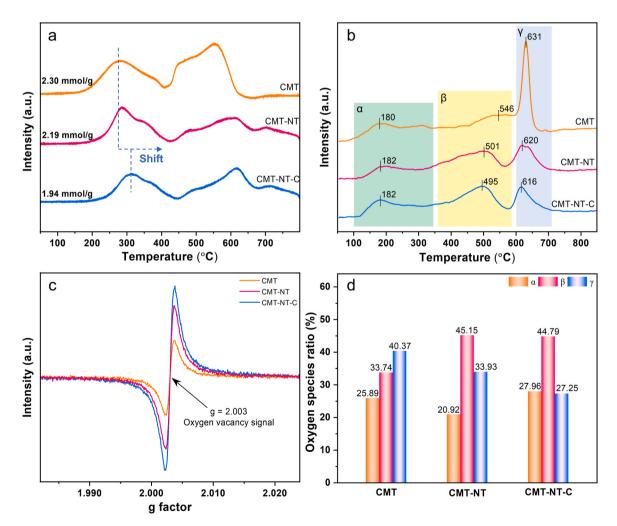


Fig. 4. H₂-TPR (a), O₂-TPD (b) and EPR (c) profiles of the prepared catalysts. Oxygen species ratio (d) on the catalysts.

shown in Fig. 4d, the CMT-NT-C possessed lower desorption ratio of γ (27.25 %) than CMT (40.37 %), which was attributed to the bulk lattice oxygen migrated to the surface to produce more surface reactive oxygen species (α and β) during the formation of uniform hollow nanotube,

while there was also a migration and transformation between surface reactive oxygen species (part of the surface lattice oxygen migrated to the surface physically/chemically oxygen), resulting in an increase of the α oxygen species from 20.92 (in CMT-NT) to 27.96 (in CMT-NT-C).

This testified the CMT-NT-C possessed more oxygen vacancy for the migration of oxygen species. Besides, more surface reactive oxygen species (α and β) was beneficial to the activation of the reactants, so the CMT-NT-C exhibited the most outstanding simultaneous removal performance. These results demonstrated the hollow nanotube structure of the CMT-NT-C improved the mobility of oxygen species.

The migration oxygen species is closely related to the oxygen vacancy on the catalysts [46]. Thus, the EPR spectroscopy was further performed to accurately clarity the distribution of oxygen vacancy on the catalysts. As shown in Fig. 4c, the obvious signal at g=2.003 was observed for all catalysts, which was attributed to the signal of oxygen vacancy [47]. Indeed, this provides strong evidence to confirm the existence of oxygen vacancy in prepared catalyst. Among them, the CMT-NT-C exhibited the strongest signal intensity, suggesting that more oxygen vacancy exists in the catalysts after the construction of hollow nanotube, which is in agreement with the XPS and O_2 -TPD results. And the abundant oxygen vacancy facilitated the adsorption and activation of oxygen and promoted the mobility of bulk oxygen, which accelerated the redox cycle in catalytic reaction and thus improved the catalytic performance [48]. These results were good consistent with the superior reactivity of the CMT-NT-C for the simultaneous removal of NO and Hg⁰.

3.5. Surface acidity

 NH_3 -TPD experiments were conducted to reveal the surface acidity of the prepared catalysts. As displayed in Fig. 5a, the desorption peak at low temperature below 200 °C and in the temperature range of 200–500 °C corresponding the weak acid sites and middle acid sites, respectively [41,49]. It was obviously observed that the desorption of the weak acid

sites and middle acid sites over CMT-NT-C were significantly larger than those of CMT. According to the desorption areas calculation results, the CMT-NT-C exhibited higher desorption of NH $_3$ (281.25 $\mu mol~g^{-1}$) than CMT (167.25 $\mu mol~g^{-1}$) and CMT-NT (234.91 $\mu mol~g^{-1}$), suggesting the hollow nanotube Co-Mn/TiO $_2$ possessed the strongest acidity and the largest amount of acid sites, which enhanced the adsorption of NH $_3$ and thus improved the NO conversion. Moreover, the desorption peaks of N $_2$ O and NO appeared in the temperature programed process, which was caused by the oxidation of adsorbed NH $_3$ through surface active oxygen on the catalysts. And compared the CMT, the N $_2$ O desorption amount of CMT-NT-C (20.58 $\mu mol~g^{-1}$) decreased by half, which corresponded to the increased N $_2$ selectivity of the CMT-NT-C shown in the activity evaluation results.

Furthermore, the type of acid site was clearly analyzed by the pyridine-IR spectra shown in Fig. 5b. The band at $1446~\rm cm^{-1}$ was assigned to the pyridine adsorbed on Lewis acid sites and the peak at $1540~\rm cm^{-1}$ was ascribed to the Brønsted acid sites, while the band at $1488~\rm cm^{-1}$ represented both Lewis acid sites and Brønsted acid sites [18, 32,50]. And the quantified amounts were summarized in Table S3. As for the CMT-NT-C, the amount of Lewis acid sites and Brønsted acid sites was higher than that of CMT at $50~\rm ^{\circ}C$, which demonstrated that the construction of hollow nanotube structure generated abundant acid sites. Additionally, the pyridine adsorption peaks at both Lewis acid sites and Brønsted acid sites reduced as the temperature increased from $50~\rm to$ $200~\rm ^{\circ}C$, while the CMT-NT-C still had stronger Lewis acid sites than that of CMT. Consequently, the CMT-NT-C with a relatively large amount of Lewis acid sites and Brønsted acid sites finally resulted in excellent adsorption performance for NH₃.

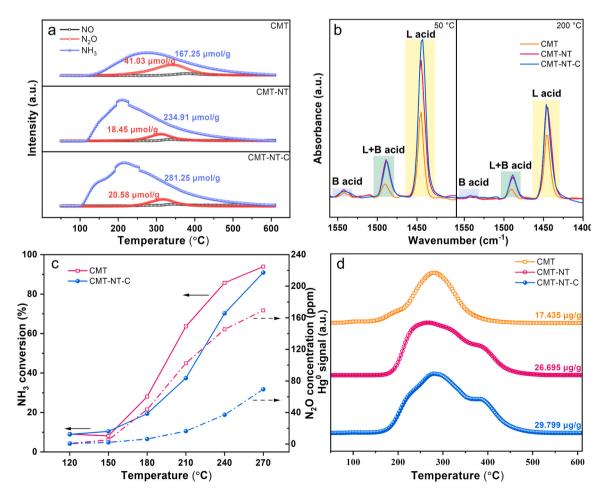


Fig. 5. NH₃-TPD profile (a) and Pyridine-IR spectra (b) of the prepared catalysts; Oxidation of NH₃ (c) over CMT and CMT-NT-C, Hg-TPD profile (d) of the catalysts.

3.6. Reaction mechanism

The above characterization results had shown the changes in the structure and surface properties of Co-Mn/ TiO_2 after the construction of hollow nanotube. In order to further correlate the structural characteristics with the catalytic performance, the surface reaction mechanism of the catalysts was systematically analyzed.

3.6.1. Adsorption and activation of reactants

The adsorption and activation of reactants play a key role in simultaneous catalytic reaction, so the in situ DRIFTS studies of NO and NH₃ adsorption-desorption at different temperature were carried out, and the adsorption species on the CMT and CMT-NT-C were presented in Fig. 6. For the NO + O₂ adsorption-desorption, the band associated with monodentate nitrate (1508 cm⁻¹) on the CMT-NT-C became weaker, while the band assigned to adsorbed NO₂ species (1618 cm⁻¹) became stronger [51], implying that the production of monodentate nitrate was inhibited after the construction of hollow nanotube and more adsorbed NO₂ was formed, which was more easily to participate in the SCR reaction than monodentate nitrate [18]. When the temperature was increased, the bands corresponding to adsorbed NO₂, bidentate nitrate, monodentate nitrate, linear nitrite, chelating nitrite, and bridged nitrate gradually weakened, and almost disappeared at 300 °C. As shown in Fig. 6(c,d), the NH₃ adsorbed on Lewis acid sites (1608 cm⁻¹) and NH₄⁺ adsorbed on Brønsted acid sites (1662 cm⁻¹) were observed with much higher intensity over the CMT-NT-C, and the appearance of a large peak at 1445 cm⁻¹ over the CMT-NT-C was attributed to the NH₄ bonded to Brønsted acid sites [7,51]. This observation demonstrated more Lewis acid sites and Brønsted acid sites were generated after the formation of the hollow nanotube structure, which was consistent with the NH $_3$ -TPD and pyridine-IR results.

To better understand the activation of reactants, NH_3 oxidation were investigated on the CMT and CMT-NT-C, respectively. As can be seen in Fig. 5c, the NH_3 oxidation reaction was inhibited by constructing hollow nanotube structure, implying less NH_3 was consumed by the oxidation with O_2 and more NH_3 could reacted with NO, which had a positive impact on the performance for NO removal. Simultaneously, less N_2O was produced during the NH_3 oxidation over the CNT-NT-C, corresponding to the superior N_2 selectivity. The above analysis confirmed that the construction of hollow nanotube structure precisely regulated the redox capacity of the catalysts and thus enhanced its catalytic performance.

Hg-TPD experiments were conducted to study the ${\rm Hg}^0$ adsorption performance, and the desorption amount was calculated by the desorption peak area. As shown in Fig. 5d, the desorption of ${\rm Hg}^0$ below 200 °C was attributed to the physical adsorption and the desorption above 200 °C was caused by the breakdown of HgO [9], proving that the ${\rm Hg}^0$ could reacted with active oxygen species on the catalysts surface to produce HgO. According to the calculated results, the CMT-NT-C emerged the largest ${\rm Hg}^0$ desorption amount (29.799 ${\rm \mu g~g^{-1}}$), which was due to the formation of hollow nanotube exposed more active sites through the larger specific surface area and produced more active oxygen species, this was conducive to the adsorption of ${\rm Hg}^0$.

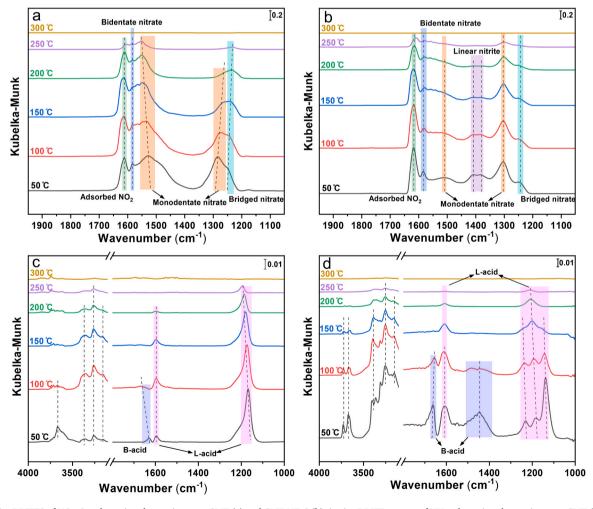


Fig. 6. In situ DRIFTS of NO+O₂ adsorption-desorption over CMT (a) and CMT-NT-C (b); in situ DRIFT spectra of NH₃ adsorption-desorption over CMT (c) and CMT-NT-C (d).

3.6.2. In situ DRIFTS of transient reaction

To further explore the reaction mechanism, in situ DRIFTS were carried out to study the transient reaction. Firstly, the in situ DRIFTS spectra of transient reaction between pre-adsorbed NO + O_2 and NH₃ were detected. As presented in Fig. 7(a,c), upon exposure to NO + O_2 for 60 min at 200 °C, the adsorbed NO₂ (1606 cm⁻¹), bidentate nitrate (1580 cm⁻¹), monodentate nitrate (1552 cm⁻¹), linear nitrite (1381 cm⁻¹), and bridged nitrate (1253 cm⁻¹) species appeared on the CMT-NT-C

[8,19,52]. After introducing 500 ppm NH₃, the intensity of NO_x species gradually decreased followed by NH₃ species generation within 30 min over the CMT-NT-C, whereas the bands belonged to linear nitrite shown almost no change in intensity over time. However, the adsorbed NO_x species on the CMT were marginally consumed after the introduction of NH₃, which was more slowly than that on the CMT-NT-C. It could be concluded that the NO removal could proceeded via Langmuir-Hinshelwood (L-H) mechanism. And the normalized

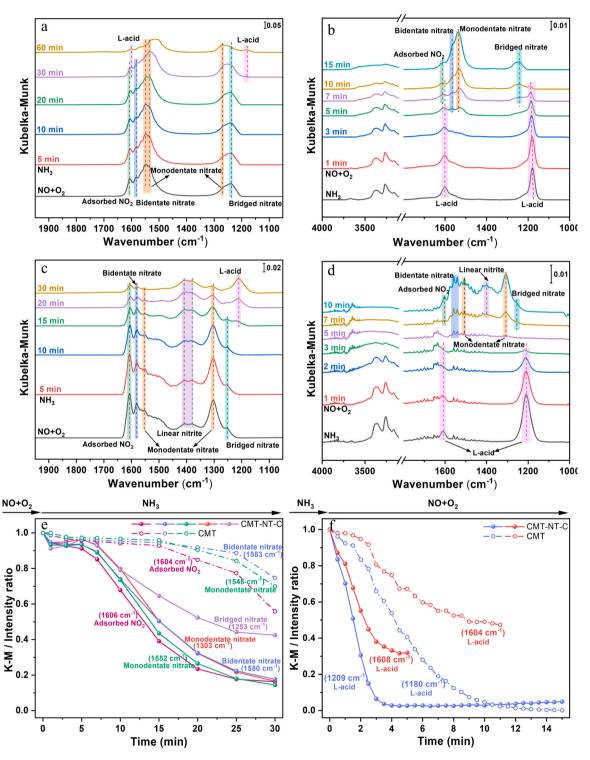


Fig. 7. In situ DRIFTS of the transient reactions at 200 $^{\circ}$ C between NH₃ and pre-adsorbed NO+O₂ over CMT (a) and CMT-NT-C (c); in situ DRIFTS of the transient reactions between NO+O₂ and pre-adsorbed NH₃ over CMT (b) and CMT-NT-C (d). Plots of the normalized intensity of adsorption species as a function of time after introducing NH₃ (e) or NO+O₂ (f).

intensities of adsorbed NO_x species as a function of time were recorded in Fig. 7e to clarify the consumption rate and reactivity of nitrate species. The consumption rate of adsorbed NO_2 was the fastest on both the CMT and the CMT-NT-C, indicating that the adsorbed NO_2 was the most active intermediate in the L-H mechanism [6]. Moreover, it was obviously found that the consumption rate of nitrate species on the CMT-NT-C was faster than that on the CMT, which testified that constructing hollow nanotube structure increased the reaction rate of the catalyst.

Furthermore, in situ DRIFTS studies were performed by switching the order of the introduction of the reactants. The catalysts were first exposed to 500 ppm NH $_3$ at 200 °C for 60 min, and then the NO + O $_2$ was introduced to react with the adsorbed NH₃. After the pre-adsorption of NH $_{\!3}$, several bands assigned to NH $_{\!4}^{\!\scriptscriptstyle \perp}$ (1653 cm $^{\!\scriptscriptstyle -1}$) and coordinated NH $_{\!3}$ (1608 and 1209 cm⁻¹) were observed on the CMT-NT-C (Fig. 7(d)). Upon introducing NO + O2, the quick disappearance of NH3 species was accompanied by the formation of various NO_x species, and the adsorbed NH₃ species on the CMT were also reactive with the introduction of NO + O₂, suggesting the NO removal also could conducted on the catalysts via Eley-Rideal (E-R) mechanism [6,8,42]. According to the normalized intensities of adsorbed NH₃ species as a function of time in Fig. 7f, the coordinated NH₃ species disappear within 4 min in the CMT-NT-C and within 10 min in the CMT, implying the reaction rate of adsorbed NH₃ species on the CMT-NT-C was much faster when exposed to NO + O2 compared to the CMT. These results demonstrated that the CMT-NT-C maintained a high reactivity of NO removal, which was due to the hollow nanotube structure accelerated the reaction rate of the reactants. In summary, the construction of hollow nanotube facilitated the NO removal reaction through either L-H or E-R mechanism.

3.6.3. Proposed reaction mechanism

Based on the above transient reaction results of in situ DRIFTS, it could be deduced that both the L-H and E-R mechanism could occurred in the simultaneous removal of NO and ${\rm Hg^0}$. Accordingly, the reaction rate between pre-adsorbed ${\rm NH_3}$ and ${\rm NO+O_2}$ or pre-adsorbed NO+O2 and NH3 was significantly faster after the formation of hollow nanotube. And to further prove it, the reaction rate of the prepared catalyst was calculated shown in Fig. 8. It can be noticed that for either NO removal or ${\rm Hg^0}$ removal, the reaction rate values of CMT-NT-C are higher than those of CMT and CMT-NT, implying that the hollow nanotube catalysts accelerated the reaction rate of reactant molecules on the catalyst surface and improved its removal efficiency.

Combined with the literature [17,52,53] and above analysis, the

proposed reaction mechanism over the CMT-NT-C was depicted in Fig. 9. Firstly, Hg⁰ and NH₃ were adsorbed on the surface of the catalyst, and the gas-phase oxygen was adsorbed on oxygen vacancy and was activated. Subsequently, the adsorbed NH3 was oxidized to NH2 species and NH species in turn, in which NO rapidly reacted with NH2 species and was finally reduced to N2, which was carried out through the E-R mechanism. At the same time, part of NO was oxidized to adsorbed NO2 and nitrate species on the catalyst, and then reacted with adsorbed NH₃ to form N₂ and H₂O, which was carried out through the L-H mechanism. The formation of hollow nanotube ameliorated the redox equilibrium, thereby inhibiting the excessive oxidation of NH3 to NH species and reducing the production of N2O. In addition, the adsorbed Hg0 simultaneously was oxidated by active oxygen species to generate HgO. Meanwhile, the active oxygen species consumed in the reaction process could be replenished by gas-phase oxygen in time to form a cycle. On the one hand, the formation of hollow nanotubes enhances the surface acidity, which facilitated the adsorption and activation of NH₃ and thus improving the NO removal performance. On the other hand, the abundant oxygen vacancies on the CMT-NT-C enhanced the mobility of the lattice oxygen and generated more reactive oxygen species, which favored the adsorption and oxidation of Hg⁰ and accelerated the oxygen cycle during the reaction. Thus, the cooperation of surface acidity and oxygen vacancies on the hollow nanotube catalysts effectively improved the simultaneous removal of NO and Hg⁰.

4. Conclusion

To concluded, the hollow nanotube Co-Mn/TiO2 catalysts were fabricated from Co-Mn/TiO2 nanoparticles precursor followed by hydrothermal method and found to display superior simultaneous removal performance for NO and Hg⁰, giving above 98 % NO_x conversion with above 95 % N_2 selectivity and nearly 100 % Hg^0 removal efficiency in the range of 150-240 $^{\circ}$ C. It had been confirmed that the redox equilibrium was rationally ameliorated through the construction of hollow nanotube structure, which balanced the redox environmental requirements of NO and Hg⁰ well, thus allowing the catalysts to sustain the superior catalytic activity with high N2 selectivity. The promoted simultaneous removal performance of the CMT-NT-C was mainly attributed to: (1) the hollow nanotube structure possessed larger specific surface area, thus exposing more active sites; (2) the surface acidity of the catalyst was enhanced after the formation of hollow nanotube, facilitating the adsorption of reactants; (3) more oxygen vacancy was generated by constructing hollow nanotube, promoting the mobility of

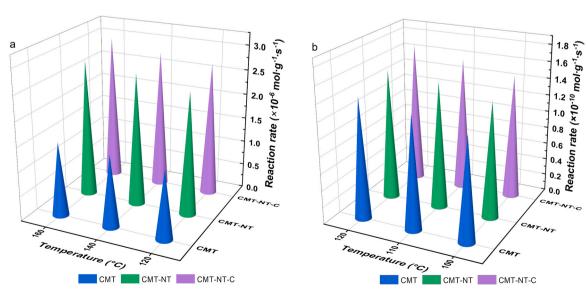


Fig. 8. The reaction rate versus temperatures for NO (a) and Hg⁰ (b).

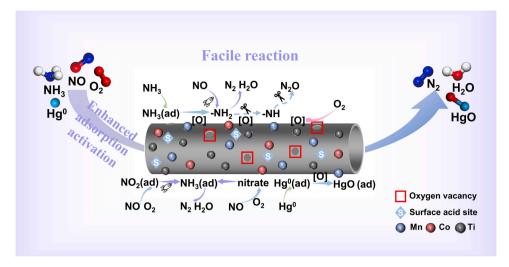


Fig. 9. The possible reaction mechanism for the simultaneous removal of NO and Hg^0 over the CMT-NT-C.

oxygen species. Therefore, the simultaneous removal performance of NO and Hg^0 was boosted via the synergistic effect of enhanced surface acidity and abundant oxygen vacancies on the hollow nanotube catalysts. Moreover, combined reaction mechanism analysis verifying that the reaction rate of reactants was obviously accelerated over the CMT-NT-C, which is one of the reasons that the low-temperature activity was improved by constructing the hollow nanotube structure. This study develops exceptionally efficient catalysts for simultaneous removal of NO and Hg^0 , and provides a promising strategy for engineering the simultaneous removal catalysts of NO and Hg^0 with excellent performance by constructing hollow nanoarchitectures.

CRediT authorship contribution statement

Biao Li: Conceptualization, Data curation, Formal analysis, Investigation, Methodology, Writing – original draft. Yaqin Hou: Funding acquisition, Supervision, Writing – review & editing. Jing Gao: Visualization, Writing – review & editing. Yifan Li: Formal analysis, Methodology. Bing Wang: Conceptualization, Formal analysis, Methodology. Zhanggen Huang: Conceptualization, Funding acquisition, Project administration, Resources, Supervision. Jiancheng Wang: Conceptualization, Funding acquisition, Project administration, Resources, Supervision. Liping Chang: Resources, Supervision. Kechang Xie: Resources, Supervision.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2023.123353.

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